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INFORMATION REPORT INFORMATION

CENTRAL INTELLIGENCE AGENCY

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C-O-N-F-I-D-E-N-T-I-A-L NOFORN 50X1-HUM COUNTRY REPORT USSR (Uzbek SSR) SUBJECT December 1960 DATE DISTR. 1. Cotton, Textile, and Agricultural Machinery Plants in Tashkent NO. PAGES 2. Tashkent City Plan Data REFERENCES RD 50X1-HUM DATE OF INFO. PLACE & DATE ACQ. SOURCE EVALUATIONS ARE DEFINITIVE. APPRAISAL OF CONTENT IS TENTATIVE. four reports on industry in Tashkent, specifically the Cotton Machinery Plant (Kulopmash), Uzbekselmash, and Tashtekstilmash, including Tashkent city plan information 50X1-HUM Attachment 1: A three-page report on the Cotton Machinery Plant (Khlopmash). The report gives general information on production, employment, security, fire defense facilities, and the plant territory. legend, of the plant layout is also included in the report. 50X1-HUM Attachment 2: A two-page report on the Uzbek Agricultural Machinery Plant (Uzbekselmash). The report gives general information on production, the plant's foundry, and modernization of foundry equipment in 1957. Attachment 3: A two-page report on the Uzbek Agricultural Machinery Plant (Uzbekselmash). The report gives general information on employment, production, a restricted area, and the construction of a new building in 1958. Attachment 4: A seven-page report on the Tashkent Textile Machinery Plant (Tashtekstilmash) and Tashkent city plan information. The report gives general information on production, trade marks, transport and export of machinery manufactured at the plant, plant territory, security, instruction on precautions for air raids and atomic bombings, employee morale, and the routes of streetcar numbers 9 and 11. sketches, with legends, of the Tashtekstilmash location, grounds, and buildings are also included. 50X1-HUM 50X1-HUM C-O-N-F-I-D-E-N-T-I-A-L NOFORN X AIR X ARMY # X NAVY X FBI STATE

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DUNTRY	USSR (Uzbek SSR)	REPORT	
JBJECT	Cotton Machinery Plant in Tashkent	DATE DISTR.	
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			50X1-H
1.	Two adjoining plants, Machine Plant No.	. 1 (Mekhanich	askiv Zavod No. 1) and
l•	kent about 100 meters east of the Tash! a 15-minute walk from the 11th Workers!	ated in the no kent-Chirchik	eskiy Zavod No. 1) and become the Cotton Machinery ortheastern part of Tash- rail line. It was about
Г	Machine Plant No. 2, were merged in 1999 Plant (KHLOPMASH). The plant was local tent about 100 maters east of the Tash	ated in the no kent-Chirchik Settlement,	eskiy Zavod No. 1) and become the Cotton Machinery ortheastern part of Tash- rail line. It was about which was north or north-
1. 2.	Machine Plant No. 2, were merged in 1999 Plant (KHLOPMASH). The plant was local kent about 100 meters east of the Tashina 15-minute walk from the 11th Workers east of the plant. harvesting machine was being manufacture.	ated in the no kent-Chirchik Settlement,	eskiy Zavod No. 1) and become the Cotton Machinery ortheastern part of Tash- rail line. It was about which was north or north-
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2.	Machine Plant No. 2, were merged in 199 Plant (KHLOPMASH). The plant was located to the Tashina 15-minute walk from the 11th Workerst east of the plant. harvesting machine was being manufactured to the metal wheels were about a half metal to the final factor of the rear wheels to the final factor.	red. hree-wheeled term diameter a meter or a mount wheel was duction of the bout 30 or 40, or three ships om 0800 to 170	eskiy Zavod No. 1) and become the Cotton Machinery ortheastern part of Tash- rail line. It was about which was north or north- only one type of cotton tractor-drawn vehicle. The and had solid rubber tire mater and a half apart; the materials apar

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pLan		
	e was one fire engine in the plant area, and four firemen were on duty o	d uri ng 50X1-H
one nort	plant territory was rectangular in shape and was surrounded by a brick and a half meters high. There was only one entrance to the plant, on the side, with a large opening to serve motor vehicles and a smaller open pedestrians. The plant had about six or eight trucks. A railroad spure the Tashkent-Chirchik rail line entered the plant on the south side.	ne ing
Atta in T	sketch of the layout of the Cotton Machinery Pl Tashkert. The buildings shown on the sketch are identified as follows:	ant
1.	Shop No. 1, foundry: a one-story brick building, about 30 meters by seven meters, with a flat roof of corrugated cement tile. On the 0800 to 1700 shift about 40 workers were employed in this building.	
2.	Shop No. 2, blacksmith's shop: one-story brick building about 20 to 25 long and about six meters wide, with the same type of roof as Shop No.	meters 1.
3•	Shop No. 1, assembly shop: a one-story brick building about 50 meters long by seven meters wide, with the same type of roof as Shop No. 1. 30 workers were employed in this shop during the day shift.	About
4.	Shop No. 5, lathe shop: A one-story brick building about 40 meters long and five meters wide. About 50 workers were employed here on the day a	shift.
5•	Shop No. 6: It might have been the grinding and polishing shop.	50X1-HUI
6.		
7• 8•	Plant administration building: a one-story brick building about 40 me long, with the same type of roof as Shop No. 1. The building was divinto five offices, one for each department.	ters ded
0	Guardhouse and fire brigade: a one-story brick building about 20 meter five meters, with the same type of roof as Shop No. 1.	rs by

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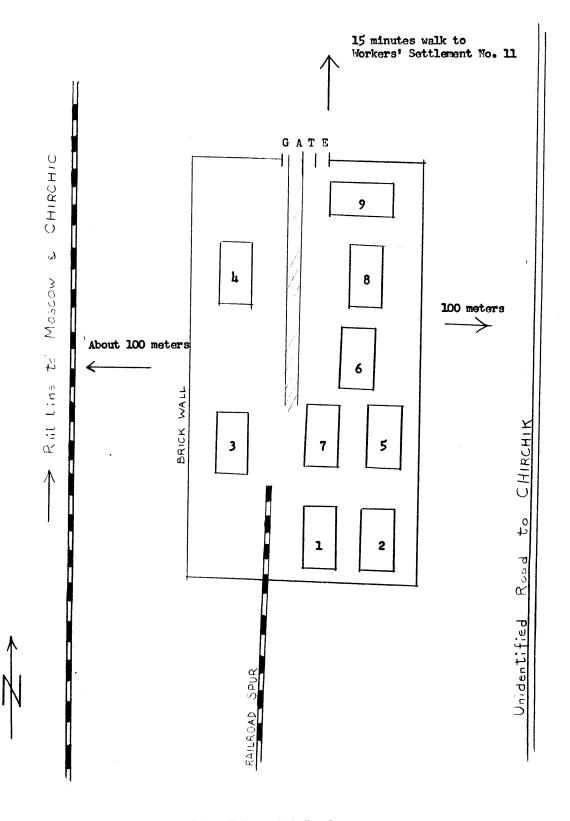
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Sketch of the Layout of KHLOPMASH, Tashkent - January 1960

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DUNTRY	USSR (Uzbek SSR)	REPORT	
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1.	Production (Uzbeksel'mash) in Tashkent,	at the Uzbek Agricultural Uzbek SSR, the monthly prod	
1.		Uzbek SSR, the monthly prod follows: 1,000 cotton plan ree sprayers. The plant ful ear, however; each time the lly the plant's production	uction norms 50X1-HU iters, 150 to 200 filled its quota quota was met
1. 2.	(Uzbeksel'mash) in Tashkent, for the plant in 1958 were as rotary hoes, and 100 to 150 to only about twice during the yethe plant celebrated. General	Uzbek SSR, the monthly prod follows: 1,000 cotton plan ree sprayers. The plant ful ear, however; each time the lly the plant's production ta. 8th Shop, the foundry, began which the chief of the sho Machinery Plant (Chirchikse	uction norms 50X1-HU iters, 150 to 200 filled its quota quota was met was about 80 to in producing a p said were itemsh), which 50X1-HU
	(Uzbeksel'mash) in Tashkent, for the plant in 1958 were as rotary hoes, and 100 to 150 to only about twice during the yethe plant celebrated. Genera 90 percent of the monthly quo. In early 1958 Uzbeksel'mash's large number of special gears for the Chirchik Agricultural	Uzbek SSR, the monthly production follows: 1,000 cotton plant fee sprayers. The plant full ear, however; each time the lay the plant's production ta. 8th Shop, the foundry, began which the chief of the show Machinery Plant (Chirchikse parts for Uzbeksel'mash.	uction norms 50X1-HU ters, 150 to 200 filled its quota quota was met was about 80 to n producing a p said were l'mash), which cooperation eased, with the
	(Uzbeksel'mash) in Tashkent, for the plant in 1958 were as rotary hoes, and 100 to 150 to only about twice during the years the plant celebrated. General 90 percent of the monthly quod In early 1958 Uzbeksel'mash's large number of special gears for the Chirchik Agricultural in turn was producing certain between Uzbeksel'mash and Chirultimate goal specialization	Uzbek SSR, the monthly production follows: 1,000 cotton plant fee sprayers. The plant full ear, however; each time the lay the plant's production ta. 8th Shop, the foundry, began which the chief of the show Machinery Plant (Chirchikse parts for Uzbeksel'mash.	uction norms 50X1-HU iters, 150 to 200 filled its quota quota was met was about 80 to in producing a p said were cl'mash), which cooperation reased, with the cion of one or
	(Uzbeksel'mash) in Tashkent, for the plant in 1958 were as rotary hoes, and 100 to 150 to only about twice during the yethe plant celebrated. General 90 percent of the monthly quod In early 1958 Uzbeksel'mash's large number of special gears for the Chirchik Agricultural in turn was producing certain between Uzbeksel'mash and Chirultimate goal specialization two machines. The Foundry	Uzbek SSR, the monthly prod follows: 1,000 cotton plan ree sprayers. The plant ful ear, however; each time the lly the plant's production ta. 8th Shop, the foundry, bega which the chief of the sho Machinery Plant (Chirchikse parts for Uzbeksel'mash. The chiksel mash was to be increased as a product by each plant in the product	uction norms 50X1-HU iters, 150 to 200 filled its quota quota was met was about 80 to in producing a p said were cooperation reased, with the cion of one or 50X1-HUM it 50 to 70 percent

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- a. The metal used in the products had not been tempered correctly, because the metal supplied the foundry varied in quality, and therefore it was difficult to determine the metal's melting point; and
- b. The molds for the products had been imperfect, because the workers who made them were paid by the piece and therefore worked too fast for accuracy.
- 4. Most of the foundry's equipment was modernized in 1957.

 the USSR had imported all of the new machinery because the factory 50X1-HUM markings on the machines were not in cyrillic letters. The foundry's new equipment in 1957 was as follows:
 - a. Two conveyers, each of which had three pairs of machines for putting the molds on the transmission belt.
 - b. Twelve pneumatic hammers, which broke away the molds after they had been filled.
 - c. Three automatic mixers for mixing the material with which the molls were made.
 - d. One automatic crane, which brought the molten metal from the oven to the molds.
 - e. One electric oven with a capacity of melting, at a temperature of about 1,600° centigrade, about 250 to 280 tons of metal a month.
- 5. In January 1959 the foundry got a new electric oven because the one obtained in 1957 frequently broke down. The newer one was to be used whenever the older one was out of order.

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т-	·	in Shop consisted of two separate	e units:
Oi al	ne was a repair shop for bout 15 by 25 meters. was	agricultural machinery; the other a restricted area, with its wir	or, an area ndows cove <u>red</u>
Ţ.Ţ	ith canvas and civilian g	quards on constant duty at its er	strance. 50X1-HU
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		oleted and started operation in	
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	Frunzenskiy showing the given on pag EKSTIL MASH (hine Construc	Rayon, Tashkent, Wall location of this place G_{\bullet}) The sign over in bold letters),	oek ant. r
• (See the rough sketch on page 5 ough sketch of the plant layout is entrance to the plant read TASHT lowed by the words Ministry of Machall letters.) s ministry. On the other hand htekstil mash was under a Sovnarkhe	Frunzenskiy showing the given on pag EKSTIL MASH (hine Construc- the plan	Rayon, Tashkent, Wal location of this pla ge 9.) The sign over (in bold letters), etion, Wabek SSF (in	oek ant. 7 50X1-HU
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atten the following word appeared under the trade mark:	
IllauxeHm} 5 centi	imeters
20 centimeters	
Steel dies were used for both those symbols.	
Inshtekstil'mash was not subordinate to the Tashkont Text (Tashtekstil'kombinat) but did send the combine about habout 35 percent of Tashtekstilling were exported, principally to hungary the finished machines were transported from the plant incompact from the plant incompact of the plant incompact from the plant incom	ali its production. sh*s machines Almost all of 50X1-HUM
The only metal used at "ashtekstil" mash was pig iron (charge rail from the "rals in the form of ingots (slitki). The plant's foundry smelted and cast this pig iron for the plant's as well as for interval use. All electric power for the plant care from a second seco	pse outside Tash-
Chirchild are plant came from an artesian well on the pu	Lant grounds.
security or guard detachment of about 20 people, who live house at the main entrance to the plant. Two guards we at the plant entrance, one to check the workers passes of	e plant had a ved in the guard-
the employees unless a theft was suspected. The employees unless a theft was suspected. The employeer changed about every two years, but they were always a paper card about 12 by 7 centimeters - and always camphotograph, an official's signature, and three large blined in black on the left-hand margin. Only the color changed: the most recent card, issued in about 1950, where had been yellow, blue, and pink passes.	rarely searched ces' plant passes s the same size - ried the bearer's ack stars under- r of the pass was 50X1-HU
no air raid shelters at Coshtelstil'mash	The plant manage 50X1-HU and atomic bombings,
these lessons were given at lunch time. Instructions in the use of the fire-fighticach shop had were also given at lunch time, or after unnocular and avoided when possible. There was no fire plant, and there were no fire drills.	mork, and were also
The Torale of the workers at the plant was low, particular the Russians and Thrainians, the were always dissationed the dissatisfaction was due to unsatisfactory working the lew way.	31760 and converse re-
	the average Russian
or Ulrainian worker did not know box to rewree on a suc and Ulrainians spent all their money on vodka, drinking lasted and then becoming sullen and quarrelscre. Living on bread and water for knoch and they did at home, because they often begged for a few rubbes	these workness 50X1-HU
starving families.	

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Emp	lowes at Tashte's	til'mash, as u	ell as works	ers at Tash	tel stil'kombinat	50X1-HU
	which	took the same	route for th	ne distan ce	lled on streetcar travelled	50X1-HUN
the Sho Sho cal Sho uli Bog int	from the sout Pizkul'turnaya ula streetcars travell ta Rustaveli, where ta Rustaveli for a led the Socialist on the sketch on parts Shota Rustavel dana Rustavel dana Rustavel dana Rustavel dana travel dana dana dana dana dana dana dana dan	itsa to ulitsa ed along Fizku e the streetca cout 300 meter Settlement (So ge). The se i, at the corn o. The subseq at ulitsa Kiro	Savoi. Pi l*turnaya ul rs turned no s to their i ts-Gorodok) cond stop wa er of ulitsa yent stops, va, "alobes"	ron the gate litse as far ortheast, to lirst shop a Stop. (Thi as 700 meter a Shota Fus all at abor agachskaya	r as ulitsa o follow ulitsa along this route, is stop is point rs further along taveli and ulitsa ut 700 meter ulitsa, Sapernaya	
Leg	ends					
	ren below is the le Tarhtekstil mash.	cond for a mon	roy skotch o	on mage 5 st	howing the loca tion	
1.	Building and grow The area had tree a park.	ds of the Pal s, shrubs, flo	ace of Culta wer beds, a	are for tex and benches	tile workers. and was used as	
2.	Stop for streetca	rs f ulitsa Bogda	The stone	opwas calle	ed Teatral naya,	50X1-HI
				001106,04		- 1
3•	A two-story brick was used by a gen School.	: building abou	t 50 by 20 :	neters: th	e first floor by a Technical	
	was used by a gen School. An area of three	two-story bric The buildings	at 50 by 20 ret store and	neters: the the second type buildi by the hous	by a Technical	50X1-HI
	was used by a gen School. An area of three 20 by 10 meters. of either Tashtek	two-story bric The buildings	at 50 by 20 ret store and	neters: the the second type buildi by the hous	by a Technical	50X1-HI
li•	was used by a gen School. An area of three 20 by 10 meters. of either Tashtek	building abouteral department two-story brid The buildings stil'mash or Tet citizens	at 50 by 20 ret store and the cormunal - tere used leashtelestil!	the second type buildi by the hors kombinat.	by a Technical nes, each about ing administration Tost of the re-	50X1-HI
h.	was used by a gen School. An area of three 20 by 10 meters. of either Tashtek sidents were Sovi	two-story brice The buildings estil'nesh or The tritizens ch baked broad building about	at 50 by 20 ret store and ak cornunal - ture used bashtokstill	tine second type buildi by the hous kombinat.	by a Technical nes, each about ing edministration Most of the re-	50X1-HI
h. 5. 7.	was used by a gen School. An area of three 20 by 10 meters. of either Tashtek sidents were Sovi	two-story brice two-story brice buildings still rash or set citizens che baked bread building about the area of Gorodok) Store	at 50 by 20 ret store and ak cormunal— tere used lashterstill for a larger term to by 5 m. Tashterstill T is s. The settle	the second type buildi by the hous kombinat. c segment of eters used mash. top was cal	by a Technical nes, each about ing administration Nost of the re- f Tashkent. by the housing led the Secialist	
h. 5. 7.	was used by a gen School. An area of three 20 by 10 neters. of either Teshtek sidents were Sovi A large plant whi A one-story brick administration for Stop for streetes Settlement (Sots-	two-story brice the building about the building about the area of the shurest of	t 50 by 20 ret store and the store and the store and the still in the	the second type buildi by the hous kombinat. second top use cal enent was 1	by a Technical nes, each about ing administration Tost of the re- f Tashkent. by the housing led the Socialist ocated about 700	50X1-HI

Kerenik

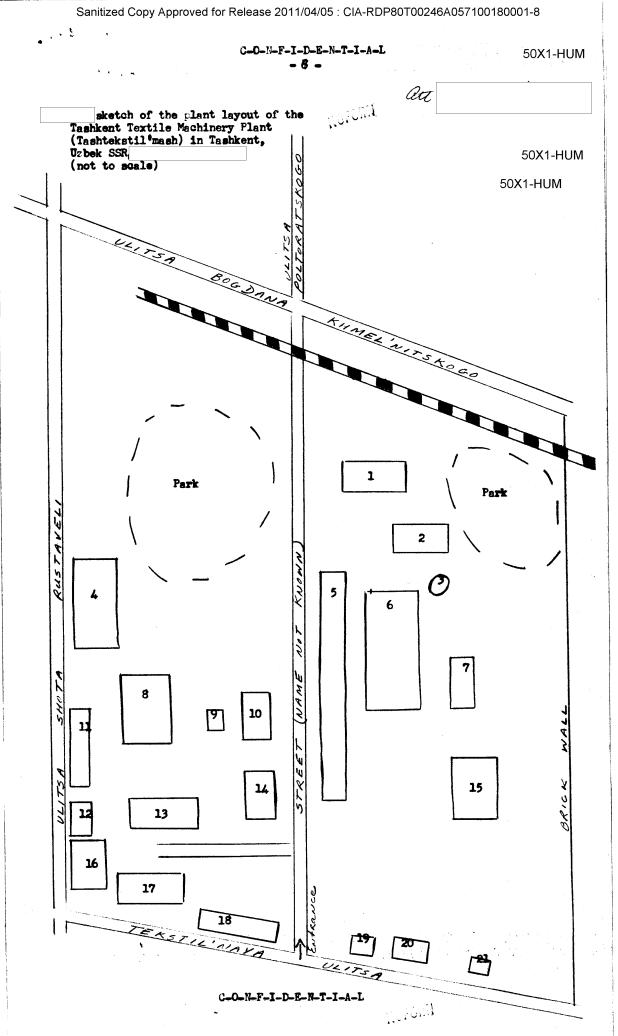
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sketch of Tashtekstillmash's grounds Bolow is a legend for the and buildings shown on page 5.

50X1-HUM

- 1. Second Mechanical Morkshop, known officially as Shop No. 5 before about 105° and still referred to by the workers as Shop No. 5 in July 1960.
- 2. Shop To. 20, a rechanical workshop.
- Artesian well.
- The foundry, a semi-open shed.
- A one-story brick building shout 100 meters by 15 meters with most of the plant's offices.
- 6. Show No. 6, which had lathes and drills.
- 7. An assembly shop.
- 3. Plant mess hall.
- 9. Plant's transformer station.
- 10. Shop lo.3, a mechanical shop.
- A polyclinic, which had about ten sections and an entrance on ulitsa Shota Rustaveli.
- 12. A shoe store, with an entrance on ulitsa Shota Rustaveli.
- 13. Wood-working shop.
- 11. Shop No. 12.
- 15. Shop No. 32, known as the instruments shop.
- 16. A large grocery store, with an entrance on ulitsa Shota Bustaveli.
- 17. An unidentified shop.
- 10. Building housing the plant's guards and some offices.
- 10. A building with X-ray equipment.
- 20. Plant first aid station.
- 21. A small building with the ffices of four Soviet administrators 50X1-HUM



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